NOTE: Read the entire instruction manual before performing any service or maintenance.

This symbol → indicates a change since the last issue.

These procedures are for size 44,000 through 154,000 Btuh input units.

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SAFETY CONSIDERATIONS

Installing and servicing heating equipment can be hazardous due to gas and electrical components. Only trained and qualified personnel should install, repair, or service heating equipment.

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. When working on heating equipment, observe precautions in the literature, on tags, and on labels attached to or shipped with the unit and other safety precautions that may apply.


Recognize safety information. This is the safety-alert symbol ☢. When you see this symbol on the furnace and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies a hazard which could result in personal injury or death. CAUTION is used to identify unsafe practices which would result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.
**WARNING**

The ability to properly perform maintenance on this equipment requires certain expertise, mechanical skills, tools, and equipment. If you do not possess these, do not attempt to perform any maintenance on this equipment other than those procedures recommended in the User's Manual. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN POSSIBLE DAMAGE TO THIS EQUIPMENT, SERIOUS PERSONAL INJURY, OR DEATH.

**CAUTION**

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

**ELECTROSTATIC DISCHARGE (ESD) PRECAUTIONS**

Electrostatic discharge can affect electronic components. Take precautions during furnace installation and servicing to protect the furnace electronic control. Precautions will prevent electrostatic discharges from personnel and hand tools which are held during the procedure. These precautions will help to avoid exposing the control to electrostatic discharge by putting the furnace, the control, and the person at the same electrostatic potential.

1. Disconnect all power to the furnace. **DO NOT TOUCH THE CONTROL OR ANY WIRE CONNECTED TO THE CONTROL PRIOR TO DISCHARGING YOUR BODY’S ELECTROSTATIC CHARGE TO GROUND.**
2. Firmly touch a clean, unpainted, metal surface of the furnace chassis which is close to the control. Tools held in a person’s hand during grounding will be satisfactorily discharged.
3. After touching the chassis you may proceed to service the control or connecting wires as long as you do nothing that recharges your body with static electricity (for example; **DO NOT move or shuffle your feet, DO NOT touch ungrounded objects, etc.**)
4. If you touch ungrounded objects (recharge your body with static electricity), firmly touch furnace again before touching control or wires.
5. Use this procedure for installed and uninstalled (ungrounded) furnaces.
6. Before removing a new control from its container, discharge your body’s electrostatic charge to ground to protect the control from damage. If the control is to be installed in a furnace, follow items 1 through 5 before bringing the control or yourself into contact with the furnace. Put all used AND new controls into containers before touching ungrounded objects.
7. An ESD service kit (available from commercial sources) may also be used to prevent ESD damage.

**CAUTION**

As with any mechanical equipment, personal injury can result from sharp metal edges, etc., therefore, be careful when removing parts.

**AIR FILTER ARRANGEMENT**

The air filter arrangement may vary depending on the application. Refer to Table 1 or 2 for filter size information.

**Table 1—Filter Size Information for Downflow/Horizontal Furnaces (In.)**

<table>
<thead>
<tr>
<th>FURNACE CASING WIDTH</th>
<th>FILTER QUANTITY AND SIZE</th>
<th>FILTER TYPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>14-3/16</td>
<td>(2) 16 X 20 X 1</td>
<td>Cleanable</td>
</tr>
<tr>
<td>17-1/2</td>
<td>(2) 16 X 20 X 1</td>
<td>Cleanable</td>
</tr>
<tr>
<td>21</td>
<td>(2) 16 X 20 X 1</td>
<td>Cleanable</td>
</tr>
<tr>
<td>24-1/2</td>
<td>(2) 16 X 20 X 1</td>
<td>Cleanable</td>
</tr>
</tbody>
</table>

**Table 2—Filter Size Information for Upflow Furnaces (In.)**

<table>
<thead>
<tr>
<th>FURNACE CASING WIDTH</th>
<th>FILTER QUANTITY AND SIZE†</th>
<th>FILTER TYPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>14-3/16</td>
<td>(1) 16 X 25 X 1*</td>
<td>Cleanable</td>
</tr>
<tr>
<td>17-1/2</td>
<td>(1) 16 X 25 X 1*</td>
<td>Cleanable</td>
</tr>
<tr>
<td>21</td>
<td>(1) 16 X 25 X 1</td>
<td>Cleanable</td>
</tr>
<tr>
<td>24-1/2</td>
<td>(2) 16 X 25 X 1</td>
<td>Cleanable</td>
</tr>
</tbody>
</table>

* Factory-provided with the furnace.
† Filters may be field modified as required by cutting to desired size.
Never operate unit without a filter or with filter access door removed. A failure to follow this warning could result in fire, personal injury, or death.

1. Downflow/Horizontal

Each furnace requires 2 filters which are installed in the return-air duct. (See Fig. 4 and 5.) To remove filters for cleaning or replacement, proceed as follows:

a. Disconnect electrical power before removing blower access door.
b. Remove screw from front of door and remove blower access door.
c. Reach up behind top plate, tilt filters toward center of return-air plenum, remove filters, and clean as needed. Replace if torn.
d. Furnaces are equipped with permanent, washable filters. Clean filters with tap water. Spray water through filter in opposite direction of airflow.
e. Rinse and let dry. Oiling or coating of filters is not recommended or required.
f. Reinstall filters.
g. Replace blower access door.
h. Restore electrical power to furnace.

2. Upflow

Each furnace requires 1 or 2 filters which are installed in the blower compartment. (See Fig. 6.) To remove filters for cleaning or replacement, proceed as follows:

a. Disconnect electrical power before removing access doors.
b. Remove blower and control access doors.
c. Release filter retainer from clip at front of furnace casing. (See Fig. 6.) For side return, clips may be used on either or both sides of the furnace.
d. Slide filter(s) out.
e. Furnaces are equipped with permanent, washable filters. Clean filters with tap water. Spray water through filter in opposite direction of airflow.
f. Rinse and let dry. Oiling or coating of filter is not recommended or required.
g. Reinstall filter(s).
h. Replace blower and control access doors.
i. Restore electrical power to furnace.

BLOWER MOTOR AND WHEEL

The following steps should be performed by a qualified service technician.

To ensure long life, economy, and high efficiency, clean accumulated dirt and grease from blower wheel and motor annually.

The inducer and blower motors are pre-lubricated and require no additional lubrication. These motors can be identified by the absence of oil ports on each end of the motor.

Clean blower motor and wheel as follows:

1. Turn off electrical supply to furnace.
2. Remove 2 screws from blower access door (downflow/horizontal furnace only) and remove blower access door.
3. Downflow only.

a. Disconnect vent connector from furnace flue collar. (See Fig. 7.)
b. Remove internal vent pipe enclosure cover.
c. Disconnect and remove short piece of vent pipe from within furnace.
d. Disconnect and remove vent pipe enclosure. Push bottom side backward to release tabs.

NOTE: Vent pipe is SCREWED and RTV sealed to relief box.

4. Disconnect blower leads from furnace control. Note wire color and location for reassembly. Also, disconnect auxiliary limit switch leads (downflow only, if present).

All other factory wires can be left connected, but field thermostat connections may need to be disconnected depending on their length and routing.

5. Remove 2 screws securing control and transformer support to furnace.
6. Hang control and transformer support to front of furnace casing.
7. Remove screws holding blower assembly to blower deck and slide blower assembly out of furnace.

8. Clean blower wheel and motor using a vacuum with soft brush attachment. Do not remove or disturb balance weights (clips) on blower wheel blades. The blower wheel should not be dropped or bent as balance will be affected.

9. If a greasy residue is present on blower wheel, remove wheel from the blower housing and wash it with an appropriate degreaser. To remove wheel:
   a. Mark blower wheel location on shaft before disassembly to ensure proper reassembly.
   b. Loosen setscrew holding blower wheel on motor shaft.
   NOTE: Mark blower mounting arms, motor, and blower housing so motor and each arm is positioned at the same location during reassembly.
   c. Mark blower wheel orientation and cutoff plate location to ensure proper reassembly.
   d. Remove screws securing cutoff plate and remove cutoff plate from housing.
   e. Remove bolts holding motor and motor mounts to blower housing and slide motor and mounts out of housing. Disconnect capacitor and ground wire attached to blower housing before removing motor. Motor mount belly band need not be removed unless motor is to be replaced.
   f. Remove blower wheel from housing.

10. Reassemble motor and blower by reversing items 9a through 9f. Be sure to reattach ground wire.

11. Reinstall blower assembly in furnace.

12. Reinstall control and transformer support assembly in furnace.

13. Reconnect blower leads to furnace control and auxiliary limit switch leads (downflow only). Refer to furnace wiring diagram, and connect thermostat leads if previously disconnected. (see Fig. 12.)

14. Downflow furnaces only: Reinstall internal vent pipe and enclosure by reversing items 3a through 3d.

   NOTE: A releasing agent such as PAM cooking spray or equivalent (must not contain corn or canola oil, aromatic or halogenated hydrocarbons or inadequate seal may occur) and RTV sealant (G.E. 162, 6702, or Dow-Corning 738) are needed before starting installation. DO NOT substitute any other type of RTV sealant. G.E. 162 (P771-9003) is available through RCD in 3-oz. tubes.

15. Reinstall vent connector to furnace flue collar. After fully assembling vent connector to furnace flue collar, securely fasten vent connector to flue collar with 2 field-supplied, corrosion-resistant, sheet metal screws located 180° apart and midway up the collar.

16. Turn on electrical supply. Manually close blower access door switch. Use a piece of tape to hold switch closed. Check for proper rotation and speed changes between heating and cooling by jumpering R to W and then R to Y on furnace control thermostat terminals.

---

**Table 3—Speed Selector**

<table>
<thead>
<tr>
<th>COLOR</th>
<th>SPEED</th>
<th>FACTORY-ATTACHED TO</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>High</td>
<td>Cool</td>
</tr>
<tr>
<td>Yellow (When present)</td>
<td>Medium-High</td>
<td>Spare</td>
</tr>
<tr>
<td>Blue</td>
<td>Medium-Low</td>
<td>Heat</td>
</tr>
<tr>
<td>Red</td>
<td>Low</td>
<td>Spare</td>
</tr>
<tr>
<td>White</td>
<td>Common</td>
<td>L2/COM</td>
</tr>
</tbody>
</table>

---

**CAUTION**

Heating air speed selection MUST be adjusted to provide proper air temperature rise as specified on the rating plate. Failure to adjust the heating speed may shorten heat exchanger life.

---

Fig. 6—Model 58PAV Upflow

Fig. 7—Model 58RAV Downflow

The blower wheel should not be dropped or bent as balance will be affected.
**WARNING**

Blower access door switch opens 115-v power to furnace control. No component operation can occur. Caution must be taken when manually closing this switch for service purposes. Failure to follow this warning could result in electrical shock, personal injury, or death.

**NOTE:** If thermostat terminals are jumpered before blower access door switch is closed, blower will run for 90 sec before beginning a heating or cooling cycle.

17. If furnace is operating properly, REMOVE TAPE TO RELEASE BLOWER ACCESS DOOR SWITCH, replace blower access door.

**CLEANING HEAT EXCHANGER**

The following steps should be performed by a qualified service technician.

**NOTE:** If the heat exchangers get a heavy accumulation of soot and carbon, they should be replaced rather than trying to clean them thoroughly due to their intricate design. A build-up of soot and carbon indicates that a problem exists which needs to be corrected, such as improper adjustment of manifold pressure, insufficient or poor quality combustion air, incorrect size, or damaged manifold orifice(s), improper gas, or a restricted heat exchanger. Action must be taken to correct the problem.

If it becomes necessary to clean the heat exchanger because of dust or corrosion, proceed as follows:

1. Turn gas and electrical power to furnace OFF.
2. Remove control and blower access doors.
3. Disconnect vent connector from furnace flue collar.
4. Disconnect internal vent pipe and enclosure on downflow furnaces only.
   a. Remove internal vent pipe enclosure cover.
   b. Disconnect and remove short piece of vent pipe from within furnace.
5. Remove 2 screws that secure relief box. (See Fig. 6 or 7.)
6. Disconnect wires to the following components. Mark wires to aid in reconnection of:
   a. Blocked vent safeguard switch.
   b. Inducer motor.
   c. Pressure switch.
   d. Limit overtemperature switch(es).
   e. Gas valve.
   f. Hot surface igniter.
   g. Flame-sensing electrode.
   h. Flame rollout switch(es), if applicable.
7. Remove complete inducer assembly and relief box from furnace.
8. Remove 8 screws that secure flue collector box to center panel. Be careful not to damage collector box.
9. Remove burner assembly and cell inlet plates. IMPORTANT: Replace screws in center panel and cells before cleaning.

**NOTE:** Be careful when removing burner assembly to avoid breaking igniter. See Fig. 8 for correct igniter location.

10. Using field-provided small wire brush, steel spring cable, reversible electric drill, and vacuum cleaner, clean cells as follows:
   a. Assemble wire brush and steel spring cable.
      (1.) Use 48 in. of 1/4-in. diameter high-grade steel spring cable (commonly known as drain clean-out or Roto-Rooter® cable).
      (2.) Use 1/4-in. diameter wire brush (commonly known as 25-caliber rifle cleaning brush).
   b. Clean each heat exchanger cell.
      (1.) Attach variable-speed, reversible drill to end of spring cable (end opposite brush).
      (2.) Insert brush end of cable into upper opening of cell and slowly rotate with drill. DO NOT force cable. Gradually insert at least 36 in. of cable into 2 upper passes of cell. (See Fig. 9.)
      (3.) Work cable in and out of cell 3 or 4 times to obtain sufficient cleaning. DO NOT pull cable with great force. Reverse drill and gradually work cable out.
      (4.) Insert brush end of cable into lower opening of cell, and proceed to clean 2 lower passes of cell in same manner as 2 upper passes.
   c. Clean burner assembly.
      (1.) Attach vacuum cleaner, remove residue from each cell.
      (2.) Using vacuum cleaner with soft brush attachment, clean burner assembly.
Fig. 9—Cleaning Heat Exchanger Cell

(8.) Reinstall cell inlet plates and burner assembly. Care must be exercised to center burners in cell openings.

11. Clean flame sensor with fine steelwool.
12. Remove old sealant from center panel and collector box flange and apply new sealant to collector box flange and reinstall on center panel, making sure all 8 screws are secure.

NOTE: A releasing agent such as PAM cooking spray or equivalent (must not contain corn or canola oil, aromatic or halogenated hydrocarbons or inadequate seal may occur) and RTV sealant (G.E. 162, 6702, or Dow-Corning 738) are needed before starting installation. DO NOT substitute any other type of RTV sealant. G.E. 162 (P771-9003) is available through RCD in 3-oz. tubes.
13. Reinstall relief box and inducer assembly.

NOTE: If inducer assembly gasket is damaged, use RTV sealant to seal inducer assembly to collector box.

NOTE: A releasing agent such as PAM cooking spray or equivalent (must not contain corn or canola oil, aromatic or halogenated hydrocarbons or inadequate seal may occur) and RTV sealant (G.E. 162, 6702, or Dow-Corning 738) are needed before starting installation. DO NOT substitute any other type of RTV sealant. G.E. 162 (P771-9003) is available through RCD in 3-oz. tubes.

14. Reconnect wires to the following components.
   a. Blocked vent safeguard switch.
   b. Inducer motor.
   c. Pressure switch.
   d. Limit overtemperature switch(es).
   e. Gas valve.
   f. Hot surface igniter.
   g. Flame-sensing electrode.
   h. Flame rollout switch(es), if applicable.
15. Reinstall internal vent pipe and enclosure on downflow furnaces only by reversing items 4a through 4c.

NOTE: A releasing agent such as PAM cooking spray or equivalent (must not contain corn or canola oil, aromatic or halogenated hydrocarbons or inadequate seal may occur) and RTV sealant (G.E. 162, 6702, or Dow-Corning 738) are needed before starting installation. DO NOT substitute any other type of RTV sealant. G.E. 162 (P771-9003) is available through RCD in 3-oz. tubes.
16. Reinstall vent connector on furnace flue collar. After fully assembling vent connector to furnace flue collar, securely fasten vent connector to flue collar with 2 field-supplied, corrosion-resistant, sheet metal screws located 180° apart and midway up the collar.
17. Replace blower access door only.
18. Turn electrical power and gas to ON.
19. Set thermostat and check furnace for proper operation.
20. Verify blower airflow and speed changes between heating and cooling.
21. Check for gas leaks.

**WARNING**

Never use a match or other open flame to check for gas leaks. Use a soap-and-water solution. A failure to follow this warning could result in fire, personal injury, or death.

22. Replace control access door on upflow furnace.
23. On downflow/horizontal furnaces, remove blower access door, replace control access door first, then replace blower access door and secure with screws in front of door.

**ELECTRICAL CONTROLS AND WIRING**

The electrical ground and polarity for 115-v wiring must be properly maintained. Refer to Fig. 10 for field wiring information and to Fig. 12 for furnace wiring information.

**NOTE:** If the polarity is not correct, the STATUS LED on the control center will flash rapidly and prevent the furnace from heating. The control system also requires an earth ground for proper operation of the control and flame sensing.

The 24-v circuit contains an automotive-type, 3-amp fuse located on the control. (See Fig. 11.) Any shorts of the 24-v wiring during installation, service, or maintenance will cause this fuse to blow. If fuse replacement is required, use ONLY 3-amp fuses. The control LED will display status code 24 when fuse needs to be replaced. With power to the unit disconnected, check all electrical connections for tightness. Tighten all screws on electrical connections. If any smoky or burned connections are found, disassemble the connection, clean all parts, strip wire, and reassemble properly and securely.

Reconnect electrical power to the unit and observe unit through 1 complete operating cycle. Electrical controls are difficult to check without proper instrumentation; if there are any discrepancies in the operating cycle, contact your dealer and request service.

The control in this furnace is equipped with an LED status light to aid in installation, servicing, and troubleshooting. It can be viewed through the sight glass or window on blower access door. The control indicates status with the LED on continuously, rapid flashing, or a code composed of 2 digits. (The first digit is the number of short flashes, the second is the number of long flashes.) For an explanation of status codes, refer to service label located on blower access door or Fig. 13, and the troubleshooting guide.

The control stores 1 status code (the last status to occur) for a period of 48 hrs or until the 115- or 24-v power is interrupted.

**NOTE:** Look into blower access door sight glass for current LED status. Removing blower access door will open blower access door switch and terminate 115-v power to control, and status code will be erased.

1. To retrieve status code, proceed with the following:

**NOTE:** NO thermostat signal may be present at control center, and all blower-OFF delays must be completed.
   a. Leave 115-v power to furnace turned on.
   b. Look into blower access door sight glass for current LED status.
NOTE: Leave blower access panel installed to maintain power to control to view current LED status.

c. Remove control access door.

d. BRIEFLY remove either wire from the main limit switch until LED goes out, then reconnect it.

NOTE: If wire to main limit is disconnected longer than 4 sec, main blower starts, and retrieval request is ignored.

2. When above items have been completed, the following will occur:

a. LED flashes a status code 4 times. Record this status code for further troubleshooting.

b. Inducer motor starts and continues to run the entire component test.

c. Hot surface igniter is energized for 15 sec, then de-energized.

d. Main blower operates at cooling speed for 10 sec, then turns off.

e. Main blower operates at heating speed for 10 sec, then turns off.

f. Inducer motor stops.

Items a through e above will assist in furnace troubleshooting since all components are functionally operated except the gas valve. This procedure is also referred to as "Component Test."

3. Operate furnace through 1 heat cycle to test for proper operation and check LED status.

4. If furnace is operating properly and LED indicates proper operation, replace control access door.

5. Component Test can also be initiated by performing the following:

a. Remove control access door.

b. Remove blower access door.

c. Manually close blower access door switch.

Fig. 10—Heating and Cooling Application Wiring Diagram

NOTE: Leave blower access panel installed to maintain power to control to view current LED status.

- Connect Y-terminal in furnace as shown for proper blower operation.
- Some thermostats require a "C" terminal connection as shown.
- If any of the original wire, as supplied, must be replaced, use same type or equivalent wire.

WARNING

Blower access door switch opens 115-v power to control. No component operation can occur. Caution must be taken when manually closing this switch for service purposes. Failure to follow this warning could result in personal injury or death.

d. BRIEFLY short (jumper) TEST, 3/16-in. quick-connect terminal on control (adjacent to LED diagnostic light), and Com-24V terminal on furnace thermostat connection block. (See Fig. 11.)

NOTE: If TEST to Com-24V terminals are jumpered longer than 2 sec, LED will flash rapidly, and test request will be ignored.

e. Component Test will function as described in item 2 above.

f. Check LED status.

g. If LED status indicates proper operation, RELEASE BLOWER ACCESS DOOR SWITCH, replace blower access door, and replace control access door.

TROUBLESHOOTING

Refer to the service label. (See Fig. 13.) Pages 10 and 11 contain a troubleshooting guide. This guide can be a useful tool in isolating furnace operation problems. Beginning with the word "Start," answer each question and follow the appropriate arrow to the next item.

The guide will help to identify the problem or failed component. After replacing any component, verify correct operation sequence.
NOTE #10
NOTE #9
NOTE #8
NOTE #7
NOTE #6
NOTE #5
NOTE #4
NOTE #3
NOTE #2
NOTE #1

LEGEND

ALS AUXILIARY LIMIT SWITCH, OVERTEMP - MANUAL RESET, SPST-(N.C.)
BLWR BLOWER MOTOR RELAY, SPST-(N.O.)
BVSS BLOCKED VENT SHUTOFF SWITCH, SPST-(N.C.)
CAP CARTRIDGE
CPU MICROPROCESSOR AND CIRCUITRY
DSS DRAFT SAFEGUARD SWITCH
EAC-1 ELECTRONIC AIR CLEANER CONNECTION (115 VAC 1.5 AMP MAX.)
EAC-2 ELECTRONIC AIR CLEANER CONNECTION (COMMON)
Fig. 12—Furnace Wiring Diagram

PR2 15 V AC/24 V AC TRANSFORMER
FU1 FUSE, 3 AMP, AUTOMOTIVE BLADE TYPE, FACTORY INSTALLED
FU2 FUSE OR CIRCUIT BREAKER CURRENT INTERRUPT DEVICE

FL FUSIBLE LINK
FRS FLAME ROLLOUT SW - MANUAL RESET, SPST-(N.C.)
FSE FLAME PROVING ELECTRODE
FUSE FUSE, 3 AMP AUTOMOTIVE BLADE TYPE, FACTORY INSTALLED
PL1 9-CIRCUIT CONNECTOR
PL2 2-CIRCUIT PCB CONNECTOR
PL3 3-CIRCUIT IDM CONNECTOR
PCB PRINTED CIRCUIT BOARD

PAR RELAY, SPST-(N.O.)

HUM 24VAC HUMIDIFIER CONNECTION (.5 AMP. MAX.)
IDM INDUCED DRAFT MOTOR
IDR INDUCED DRAFT RELAY, SPST-(N.O.)

GVR GAS VALVE RELAY OPN (IN.C.)

JB JUNCTION BOX

LEGEND

NOTE #11
NOTE #12
NOTE #13
NOTE #14
NOTE #15

NOTES:

1. If any of the original equipment wire is replaced use wire rated for 105 °C.
2. Inducer (IDM) and blower (BLWM) motors contain internal auto-reset thermal overload switches (OL).
3. Blower motor speed selections are for average conditions, see installation instructions for details on optimum speed selection.
4. Use only copper wire between the disconnect switch and the furnace junction box (JB).
5. This wire must be connected to furnace sheetmetal for control to detect flame.
6. Replace only with a 3 amp fuse.
7. Yellow lead not on all motors.
8. Blower-on delay, gas heating 45 seconds, cooling or heat pump 2 seconds.
9. Blower-off delay, gas heating 90, 135, 180 or 225 seconds, cooling or heat pump 90 seconds.
10. Ignition-latchout will occur after four consecutive unsuccessful trials for ignition. Control will auto-reset after three hours.
11. When used, auxiliary limit switch (ALS) is on some downflow models only. When used, FL is on yellow models only.
12. Some models may have spade quick connect terminals.
13. Factory connected when LGPS is not used.
14. Factory connected when BVSS is not used. BVSS used when Chimney Adapter Accessory Kit is installed.
15. Gas valve leads are interchangeable on single stage valves.

Fig. 12—Furnace Wiring Diagram

322869-101 REV. H

A00304
If status code recall is needed, do not remove power or blower door. Briefly remove and then reconnect one main limit wire to display stored status code.

**LED CODE**

<table>
<thead>
<tr>
<th>LED CODE</th>
<th>STATUS</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONTINUOUS OFF</td>
<td>- Check for 115VAC at L1 and L2, and 24VAC at SEC-1 and SEC-2.</td>
</tr>
<tr>
<td>CONTINUOUS ON</td>
<td>- Control has 24VAC power.</td>
</tr>
<tr>
<td>RAPID FLASHING</td>
<td>- Line voltage (115VAC) polarity reversed. If twinned, refer to twinning kit instructions.</td>
</tr>
</tbody>
</table>

Each of the following status codes is a two digit number with the first digit determined by the number of short flashes and the second digit by the number of long flashes.

11 NO PREVIOUS CODE - Stored status codes are erased when power (115VAC or 24VAC) to control is interrupted or 48 hours after each fault is cleared.
12 BLOWER ON AFTER POWER UP (115VAC or 24VAC) - Blower runs for 90 seconds if unit is powered up during a call for heat (R-W closed).
13 LIMIT OR FLAME ROLL-OUT SWITCH LOCKOUT - Control will auto reset after three hours. Reset switch or replace fuse link. Refer to #33.
14 IGNITION LOCKOUT - Control will auto-reset after three hours. Refer to #34.
21 GAS HEATING LOCKOUT - Control will NOT auto reset.
   Check for: - Mis-wired gas valve - Defective control (Valve relay)
22 ABNORMAL FLAME-PROVING SIGNAL - Flame is proved while gas valve is de-energized. Inducer will run until fault is cleared.
   Check for: - Leaky gas valve - Stuck-open gas valve
23 PRESSURE SWITCH DID NOT OPEN - Check for:
   - Obstructed pressure tubing - Pressure switch stuck closed.
24 SECONDARY VOLTAGE FUSE IS OPEN
   Check for: - Short circuit in secondary voltage (24VAC) wiring.
31 PRESSURE, DRAFT SAFEGUARD, AUX-LIMIT SWITCH (when used*) OR BLOCKED VENT SWITCH (when used) DID NOT CLOSE OR REOPEN (DOWNFLOW ONLY*) If open longer than five minutes, inducer shuts off for 15 minutes before retry.
   Check for: - Proper vent sizing
   - Low inducer voltage (115VAC) - Defective inducer motor
   - Defective pressure switch - Excessive wind
   - Inadequate combustion air supply
   - Disconnected or obstructed pressure tubing
   If it opens after trial for ignition period, blower will come on for 90 second recycle delay.
33 LIMIT OR FLAME ROLL-OUT SWITCH IS OPEN - If open longer than three minutes, code changes to #13. Flame roll-out switch requires manual reset.
   Check for: - Defective blower motor or capacitor.
   - Obstructed pressure tubing.
   - Loose blower wheel.
   - Defective switch or connections.
   - Inadequate combustion air supply (Flame Roll-out Switch or fuse link open).
34 IGNITION PROVING FAILURE - Control will try three more times before lockout #14 occurs. If flame signal lost after trial for ignition period, blower will come on for 90 second recycle delay.
   Check for:
   - Oxide buildup on flame sensor (clean with fine steel wool).
   - Proper flame sense microamps (.5 microamps D.C. min., 4.0 - 6.0 nominal).
   - Gas valve defective or gas valve turned off.
   - Defective Hot Surface Ignitor - Manual valve shut-off.
   - Low inlet gas pressure - Control ground continuity
   - Green wire MUST be connected to furnace sheet metal.
   - Inadequate flame carryover or rough ignition.
   - Flame sensor must be ungrounded.

**COMPONENT TEST**

To initiate the component test sequence, shut OFF the room thermostat or disconnect the “R” thermostat lead. Briefly short the TEST terminal to the “Com 24V” terminal. Status LED will flash code and then turn ON the inducer motor. The inducer motor will run for the entire component test. The hot surface ignitor, blower motor heat speed, and blower motor cool speed will be turned ON for 10-15 seconds each. Gas Valve and Humidifier will not be turned on.

![Component Test Diagram](image-url)
Is circuit breaker closed?

Close door switch and go to start.

Is red LED status light on? Is door switch closed?

Is red LED status light blinking rapidly without a pause? Is there 115v going to switch?

Replace control center.

Close circuit breaker and go back to start.

Check for continuity in wire from circuit breaker to furnace.

Is red LED status light blinking ON/OFF slowly with a combination of short and long flashes?

Check for correct line voltage polarity. If units are twinned, check for proper low-voltage (24v) transformer phasing.

Check for previous fault by momentarily shorting the TEST terminal and the C terminal until the LED goes out. LED will flash the status code of any previous fault or the code No. 11 (1 short and 1 long flash) if no previous fault. After the control repeats the code 3 times, the control will go through a brief component test sequence. The inducer will start and run for the entire component test. The HSI, blower motor heat speed, and blower motor cool speed will run for 10-15 sec each.

Determine status code. The status code is a 2 digit number with the first digit determined by the number of short flashes and the second digit by the number of long flashes.

Was there a previous fault code other than No. 11?

Run system through a heating or cooling cycle to check operation. Status codes are erased after 48 hrs or whenever power (115v or 24v) is interrupted.

Does control respond to W, Y, or G 24-vac thermostat signals?

Check room thermostat or interconnecting cable.

Is 24 vac present at W, Y, or G terminals on the control?

Replace control if it does not respond to 24-vac signal at W, Y, or G screw terminals.
Packaged Service Training programs are an excellent way to increase your knowledge of the equipment discussed in this manual, including:

- Unit Familiarization  
- Installation Overview  
- Maintenance  
- Operating Sequence

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